

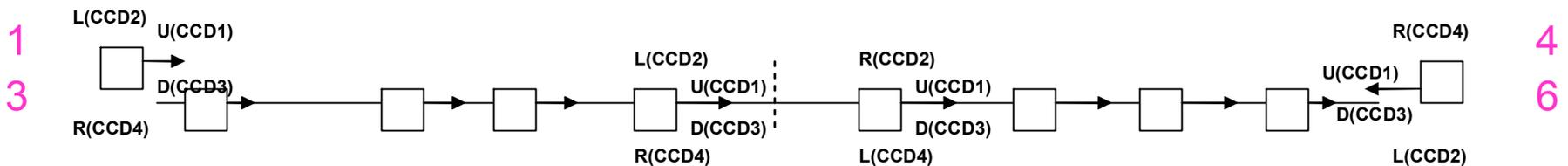
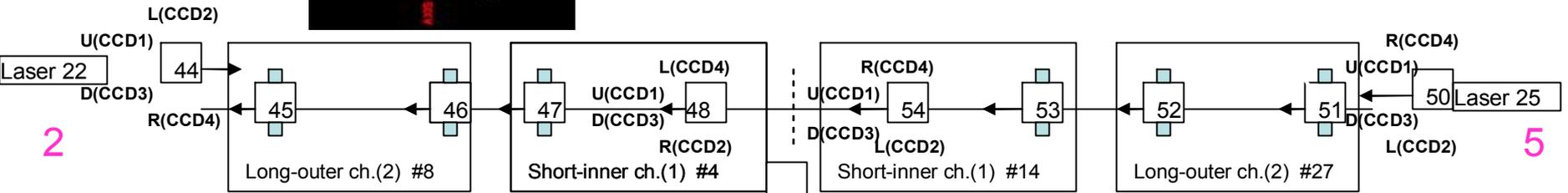
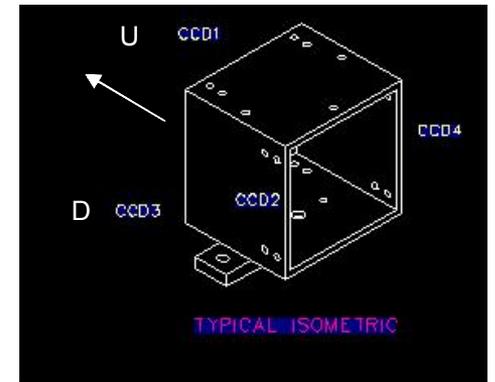
R= Right (facing the laser)

L =Left (facing the laser)

U=up

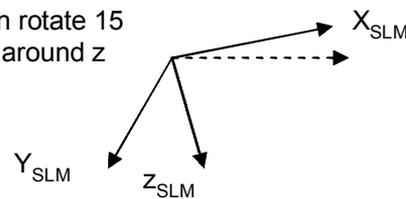
D=down

Dowel pin



X_{SLM}

Then rotate 15 deg around z



Rotate -90 deg around X

