Design and Construction of a Cylindrical µRWELL & Thin-Gap-GEM-µRWELL Hybrid MPGD Prototypes for Tracking at the EIC

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Where are Micro-Pattern Gaseous Detector Used?

ePIC Tracking Detector



Image source: Gnavo, K "Overview of ePIC Tracking Detector," ePIC TIC Meeting, August 24, 2024.

technologies The µRWELL subsystems are located in the outer barrel and two end caps, Micromegas located in the inner barrel.



[•] For example the current ePIC central tracking system for the EIC has both Micromegas and Micro-Resistive-Well (μRWELL)

[•] R&D on µRWELL detectors is important and can possibly serve for future detectors and upgrades.

How a Micro-Resistive-Well (µRWELL) detector works



Luparello, G. Development of µRWELL Detector (2019). CERN. https://cds.cern.ch/record/2672599

• The μRWELL is composed of μRWELL/PCB structure, copper Kapton, a resistive layer for discharge suppression & PCB readout



How a µRWELL detector works



avalanche occurs. The signal can be read out on that strip

M. Poli Lener, LNF-INFN - CepC Workshop

• A particle interacts with the gas creating electron and ion pairs. An electron can get trapped in the well structure and an electron



Design of µRWELL 2D readout Composite foil structure



- Strip pitches: 1.35 mm, total of 768 strips per half-cylindrical chamber



Capacitive-sharing **Zigzag** strips (from BNL**)

• Two different U-V readout structures: a 2D Capacitive-sharing straight strips and Capacitive sharing zigzag readouts

Design of Cylindrical µRWELL Detector



Full Assembly

- Prototype consists of two half-cylindrical chambers with different readout structures
- Set of three support frames per half-cylindrical chamber





Design of Cylindrical µRWELL Detector



Design of a half-cylindrical chamber

Features: Gas, O-ring, High Voltage box



- Prototype consists of 2mm O-ring groove, gas inlet hole and $\frac{H}{V}$ Box

1st Attempt of Assembled Prototype



µRWELL foil

• Full Assembly On Fermilab Beam Line



Assembled half Cylinder Detectors Frame and µRWELL



Problems Encountered Earlier with Cylindrical µRWELL Prototype



- Dents in drift foil were observed
- \bullet



During a high voltage test we saw a leakage current, possibly due to dust on the µRWELL foil

Reinforcement Process with Honeycomb





Epoxy/Resin

Honeycomb Gluing



Vacuum Bagging Technique



Smooth Ridged inside

Finished Version



Future Tasks ...

- \bullet

• HV Test, Gas Leak test: 11/2024

Commissioning with sources and cosmic rays: 12/2024

Participation in Jefferson Lab beam line: 2/2025

Part 2:

Mechanically Stretched Double-sided Thin-Gap GEM-µRWELL Hybrid ("Double Hybrid")



Motivations for a Double Hybrid Prototype



- But that causes the problem of inefficiency since you might not get much primary ionization enough to get a signal.
- To compensate for using .5mm drift gaps, we include a GEM, and place two detectors onto each other and use signal from both detectors

• The Motivation is to improve the resolution for tracks that come in at large angles to normal. This requires very small drift gaps and induction gaps.



Conceptual Design of Double Hybrid Prototype



- frames, an outer frame that surrounds the pull-outs, T-Nuts for stretching, & Outer O-ring frame for gas sealing

In this version a µRWELL foils are supported by a composite base frame (black), GEM foils, drift foils between insulating spacer • Frame structure allows for purely mechanical stretching of GEM foils and drift foils and assembly with minimal application of glue

Technical Design of Double Hybrid Prototype



Figure: Expanded View of Prototype Design



Technical Design of Double Hybrid Prototype



CM 56

Top View

Technical Design of Double Hybrid Prototype & 3D-Prints



Assembly Of Double Hybrid Detector

Early 3D Prints



Conclusion



- A prototype cylindrical µRWELL detector, has been developed !
- Designing & prototyping was rather tricky with 3D printed frames, yet successful
- Plans to go to Jefferson Test beam in February 2025 !

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The End