### Calibration of Analog Sensors for the Alignment of Muon Chambers in the CMS experiment

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#### Large Hadron Collider



•Bunches of protons collide in CMS every 25 ns

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#### **The Muon Detector**



#### The CMS solenoid will be 13m long with an inner diameter of 6m – the largest superconducting solenoid ever made!

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# Installation of muon chambers on ME+2 endcap



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#### Linear motion potentiometer



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### Calibration of R, Z sensors and clinometers



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#### **Recent Activities**

- Calibration Bench finished for R sensors, Z sensors, and Clinometers
- Understanding & reducing uncertainties:

-Reference bar accuracies-Mechanical Tolerance on dowel holes & pins-Mounting procedures

Calibrating production sensors for ME+3

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### Line Up Reference points



10/30/2004

M. Hohlmann - EMU meeting at Fermilab

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#### **Results for R-sensors:**



## Measuring relative changes in distances



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## Measuring absolute distances : need new dowel holes.

 $\sigma(\text{intept}) = 0.061 V$ 

 $\rightarrow \sigma(x) = 300 \,\mu m \Rightarrow problem$  with tolerance of dowel holes



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#### <u>Checking the Calibration method</u>: No dismounting and remounting of plates between measurement



#### **Results with new holes**



## **Current uncertainties in absolute R calibration**

- Random uncertainties: (Dowel hole/pin tolerances, Initial absolute distance with reference bars) ±  $75 \,\mu m$
- <u>Systematic uncertainties:</u> (including calibration of stepper motor. Mechanical accuracy of reference bars. Non –parallel mover axis and line connecting R -post and dowel hole )  $\leq \pm 150 \,\mu m$

**Total** ≤ ± 150 µm

**Required:** < ± 430 µm (from simulations)

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#### **Future Plan**

 <u>ME+2</u>: R and Z sensors ready for shipping and installation.

 Start mass calibration for R sensors and Z sensors, Inclinometers for ME+3,+4...

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- CMS, The Muon Project Technical Design Report. The CMS collaboration, CERN/LHCC 97-32
- Dick Loveless, EMU meeting at Carnegie Mellon, 2003
- http://bulletin.cern.ch/